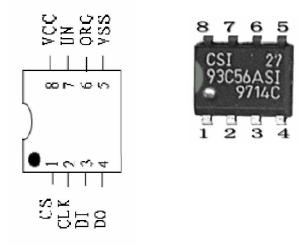
Chip Identifications





Chips: IC in which stores Mile/Km, audio code and anti-theft code and other data. Most of them have 8 pins; the data stored in can be read/written.

Adapters

Remove-free Adapter

a. Only available for those we offer wiring diagrams.

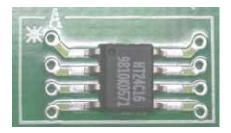
b. For the odometer with protected lacquer on the circuit board or IC, heat the lacquer and clear it and then to weld.

c. Use the 8-colour cables to connect 8-pin (93/25 series) socket from the adapter to the 8 points marked on the wiring diagram, the first cable is for Pin1, and the second for Pin2...the 8th for Pin8.

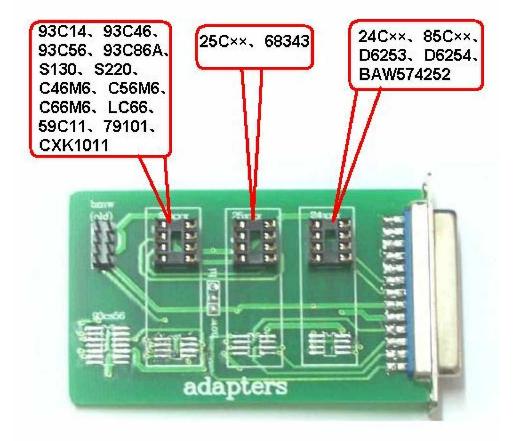
d. Check for correct welding before inserting the adapter into the instrument to adjust!!

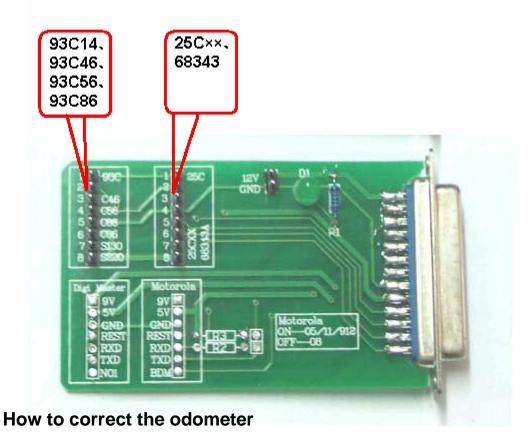
Name	Function	
	93C14 93C46 93C56 93C86A S130 S220 C46M6 C56M6	
93 series	C66M6 LC66 59C11 79101 CXK1011 .For cluster with 93 series	
	ICs, such as Honda 2.4.	
25 series	25C×× 68343 For cluster with 25 series ICs, such as Santana 2000.	
24 series	24Cxx 85Cxx D6253 D6254 BAW574252	
14#93CS56	14#93CS56	

Chips Mounting







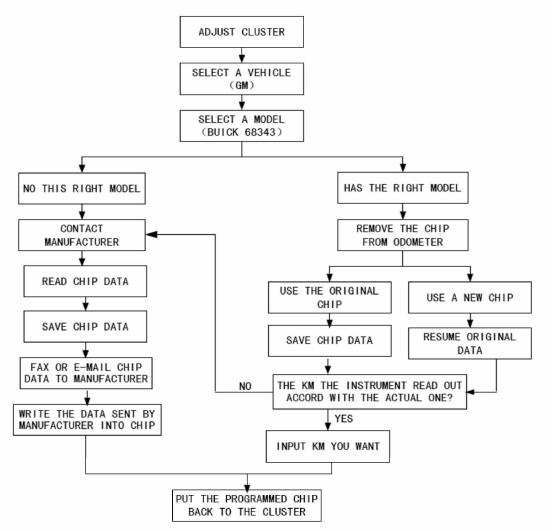


Cluster Adjusting

Operation:

- 1. Types available please refer to Pictures and Charts Collection . If you have a car or cluster not listed to do, please contact the manufacturer. Do not try it yourself or use other type instead to adjust. Or the cluster may be damaged.
- **2.** For some special clusters (say, with 2 chips), please refer to the pictures shown in Pictures and Charts Collection .
- **3.** Some clusters whose hands cannot be pull out. Do read the appendix Attention for Cluster Adjusting first.
- 4. Save the data before any adjusting to avoid any data lost caused by chip damaged or mis-selecting the type. If data is not correct, it may cause car no start, cluster no displays, and cluster running incorrectly and cluster hand moving in disorder.
- **5.** The instrument will auto-read the original kilometer when adjusting. If similar to the actual Km (difference should less than 100Km), it can be adjusted; otherwise, please contact the manufacturer for solution.
- 6. It has some original data except that the user saved. When data lost or using a new chip, the original data should be written into before adjusting, or the odometer cannot work properly. You can resume the original data you saved or select "Resume Data" operation to resume the data it has.

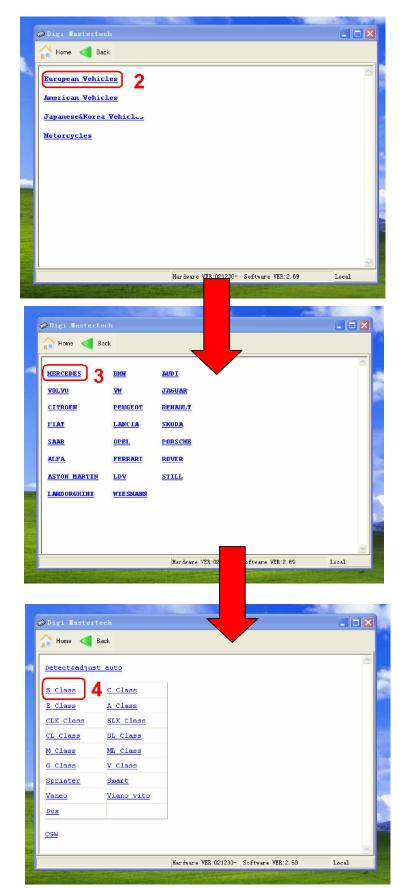
- 7. Should use the original chip to adjust. Use a new one when the original damaged.
- **8.** Odometer adjusting flow:

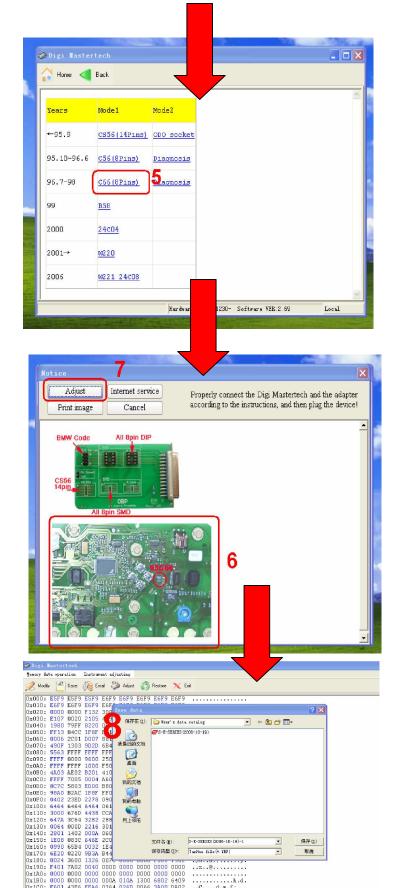


Example: Odometer BENZ 1998/S320









🔎 Digi Hastertech		
Remory data operation Instrument adjusting	¥ Fwł	
Ox000: E5F9 E5F9 E5F9 E6F9 E6F9 E6F9 E6F9 E6F9		
0x010: E6F9 E6F9 E6F9 E6F9 E6F9 E6F9 E6F9 E6F9	6F9	
0x030: E107 0020 2105 4095 4725 4597 2001 E2 0x040: 1980 79FF 8220 0B57 6973 8E9F BEE4 00	20A I.@.G%E	
0x050: FF13 84CC 1F6F FF1F 8FFF 000A 8055 FF 0x060: 0006 2C01 D007 8813 5818 0000 E103 BS	FAOU	
0x070: 490F 1303 9D2D 6B44 2B62 1C04 932E 76 0x080: 5563 FFFF FFFF FFFF FFFF FFFF FFFF FFFF	845 IkD+bxE	
Ox090: FFFF 0000 9600 2507 B10A 600F 525E 35	55F%. Notice 🛛 🕅	
0x0A0: FFFF FFFF 1000 F500 AD01 AC02 C903 BA 0x0B0: 4A03 AE02 B201 4100 FFFF FFFF FFFF FFF 0x0C0: FFFF 7005 0004 A602 4D01 C700 0000 82		
0x0D0: 8C7C 5803 ED00 8800 FFFF 0150 6987 69 0x0E0: 98A0 82AC 1F8F FF00 0000 0000 FFFF 05	99B . X (?) Current detected mileage 49984KM,be sure	
0x0F0: 0402 23ED 2278 0902 7F7F 0001 FFF FE 0x100: 6464 6464 6464 061E 920F 0A1E 1237 45	F7F#."x	
0x110: 3000 676D 4438 CCAA 4E5E 0518 415E 5/ 0x120: 647A 3C64 3282 2887 0BC8 0209 0313 00	A75 0.gmD8N	
0x130: 0064 000D 2216 301F 3B2F 3F3F 4346 44 0x140: 2801 1402 000A 0602 0002 0506 3C0A 0A	45E .d".O.; Fes XNO	
0x150: 1E08 083C 646E 2C01 0703 0B10 1500 00 0x160: 0900 65B4 0032 1E41 4B87 AF6D 005D 56	0C4 (dn	
0x170: 6E20 8220 9B3A B446 C800 CB02 0F00 72 0x180: 0024 3600 1326 007C 0600 0000 F301 75	205 nFr. 902 .\$6&. y.	
0x190: F401 7A02 0040 0000 0000 0000 0000 00 0x1A0: 0000 0000 0000 0000 0000 0000 0000	000z.@	
0x1E0: 0000 0000 0000 000A 010A 1300 6802 64 0x1C0: E601 43F6 FFA6 0164 026D 0066 3A00 DA	409h.d.	
0x100: 6404 6D00 773A 00DA 0264 006D 0098 3/ 0x1ED: DA02 6400 1100 DC19 0000 0000 0000 00	A00d.m:.	
0x1F0: 350A 390F 4725 5445 7077 7D98 96C8 BE		
Auto Benz Type S-E-SERIES Nurdware VER:021230- So	ftw Local	
Digi Mastertech		
esory data operation Instrument adjusting		
🖋 Modily 🔛 Save 🖓 Email 🐡 Adjust 🛟 Restore 🗦 x000: E5F9 E5F9 E5F9 E6F9 E6F9 E6F9 E6F9 E		
x010: E6F9 E6F9 E6F9 E6F9 E6F9 E6F9 E6F9 E	6F9	
x020: 0000 0000 F132 3000 0000 DC98 CC21 4 x030: E107 0020 2105 4095 4725 4597 2001 E	20A I.@.G%E	
x040: 1980 79FF 8220 0B57 6973 8E9F BEE4 0 x050: FF13 84CC 1F8F FF1F 8FFF 000A 8055 F	FA0U	
x060: 0006 2C01 D007 8813 581B 0000 E103 B		
x080: 5563 FFFF FFFF FFFF FFFF FFFF FFFF F x090: FFFF 0000 9600 2507 B10A 600F 525E 3	FFF Uc	
x0A0: FFFF FFFF 1000 F500 AD01 AC02 C903 B x0B0: 4A03 AE02 B201 4100 FFFF FFFF FFFF F	A03	
xOCO: FFFF 7005 0004 A602 4D01 C700 0000	FFF JA	
x0E0: 98A0 B2AC 1F8F FF00 0000 0000 FFFF	Enter mileage:	
x100: 6464 6464 6464 061E 920F 0A1E 1237	12000 @ Mile	
x120: 647A 3C64 3282 2887 0BC8 0209 0313 🖵	VOK X Cancel	
x130: 0064 000D 2216 301F 3B2F 3F3F 4346 4 x140: 2801 1402 000A 0602 0002 0506 3C0A 0		
x150: 1E08 083C 646E 2C01 0703 0B10 150D 0 x160: 0990 65B4 0032 1E41 4B87 AF6D 005D 5	DC4 <dn,< td=""></dn,<>	
x170: 6E20 8220 9B3A B446 C800 CB02 0F00 7	205 nFr.	
x180: 0024 3600 1326 007C 0600 0000 F301 7 x190: F401 7A02 0040 0000 0000 0000 0000 0	000z@	
x1A0: 0000 0000 0000 0000 0000 0000 0000	409h.d.	
x1CO: E601 43F6 FFA6 0164 026D 0066 3A00 D. x1D0: 6404 6D00 773A 00DA 0264 006D 0098 3.		
x1E0: DA02 6400 1100 DC19 0000 0000 0 x1F0: 350A 390F 4725 5445 7077 7D98 96C8 B	03Ed>	
	E.	
to:Benz Type:S-E-SERIES Rardware VER:021230- Se	oftware	
Digi Instertech		
Menory data operation Instrument adjusting		
OxOOO: A4FD A4FD A4FD A4FD A4FD A4FD A4FD A4FD	A4FD	
0x010: A4FD A4FD A4FD A4FD A4FD A4FD A4FD A4FD	4FD	
Ox030: E107 0020 2105 4095 4725 4597 2001 E	20A I.@.G%E	
0x040: 1980 79FF 8220 0B57 6973 8E9F BEE4 0 0x050: FF13 84CC 1F8F FF1F 8FFF 000A 8055 F	0080yWis 7FA0U	
0x050: FF13 84CC 1F8F FF1F 8FFF 000A 8055 F 0x060: 0006 2C01 D007 8813 5818 0000 F103 F 0x070: 490F 1303 9D2D 6B44 2B62 1C04 932E 7	390AX	
Ox080: 5563 FFFF FFFF FFFF FFFF FFFF F	FFF Uc	
0x090: FFFF 0000 9600 2507 B10A 600F 525E 3 0x0A0: FFFF FFFF 1000 F500 AD01 AC02 C903 E	3A03	
0x0B0: 4A03 AE02 B201 4100 FFFF FFFF FFFF F 0x0C0: FFFF 7005 0004 A602 4D01 C700 0000 F	B2A0 Mail	
0x0D0: 8C7C 5803 ED00 B800 FFFF 0150 6987 6 0x0E0: 98A0 B2AC 1F8F FF00 0000 0000 FFFF 0	1549 Writing data into the device	
0x0F0: 0402 23ED 2278 0902 7F7F 0001 FFFF F 0x100: 6464 6464 6464 061E 920F 0A1E 1237 4	FF7F Status	
0x110: 3000 676D 4438 CCAA 4E5E 0518 415E 5 0x120: 647A 3C64 3282 2867 0BC8 0209 0313 0	5475 (40 %	
0x130: 0064 000D 2216 301F 3B2F 3F3F 4346 4	145E 0	
NUM FAILS 2001 1412 1016 USU2 0002 0506 2002 C	30C4 <dn,< td=""></dn,<>	
0x140: 2801 1402 000A 0602 0002 0506 3C0A 0 0x150: 1E08 083C 646E 2C01 0703 0810 150D 0		
0x150: 1E08 083C 646E 2C01 0703 0B10 1500 0 0x160: 0990 65B4 0032 1E41 4B87 AF6D 005D 5 0x170: 6E20 8220 9B3A B446 C800 CB02 0F00 7		
0x150: 1E08 083C 646E 2C01 0703 0810 1500 0 0x160: 0990 65B4 0032 1E41 4887 AF6D 005D 5 0x170: 6E20 8220 9B3A B446 C800 CB02 0F00 7 0x180: 0024 3600 1326 007C 0600 0000 F301 7	7902 .\$6&. y.	
0x150: 1E08 083C 646E 2010 0703 0810 1500 0 0x160: 0990 6584 0032 1E41 4867 AF6D 005D 5 0x170: 6E20 8220 983k 8446 C800 C802 0F00 7 0x180: 0024 3600 1325 0070 0600 0000 7301 7 0x180: 0000 0000 0000 0000 0000 0000 0000	7902 .\$6&. y. J000 .z.@ J000z@	
0x150: 1E08 0836 6468 2C01 0703 0810 1500 0 0x160: 0990 6584 0032 1E41 4867 A6D 0505 6 0x170: 6520 8220 983A 8446 C800 C802 0705 6 0x180: 6224 3600 1326 077C 0600 0000 0710 7 7 1307 7 1307 6 7 7 1307 7 1307 6 0700	7902	
Ox150: 1E08 0832 6462 2C1 0703 0810 1500 0 Ox160: 090 6584 0032 1814 1867 AFGD 0505 0 0 1702 6220 8234 B446 C800 C802 0700 0	7902 .566y. 1000 .z.,e. 1000h.d. 10409h.d. 10402Cd.m.f: 10402	
Datio: IFOS 0832 6462 2C01 0703 0B10 ISOD Datio: 0900 65H4 0932 1E41 4867 AFG 005D 0	7902 .566y. 1000	
0x150: 1E08 083C 646E 2001 0703 0B10 1500 0 0x160: 0990 65H4 0032 1E41 4807 AF6D 0050 5 0x170: 6E20 8220 9B3A B446 0800 0B02 0F00 7 0x180: 0904 3500 1326 0070 5600 0000 F301 7 0x190: F401 7A02 0400 0000 0000 0000 0000 0000 0000 0	7902 .566y. 1000	

Install the IC onto the cluster; make sure to the direction of the IC is correct.